Section 02321

CEMENT STABILIZED SAND

PART 1 G E N E R A L

1.01 SECTION INCLUDES

A. Cement stabilized sand material.

1.02 MEASUREMENT AND PAYMENT

A. Unit Prices.

1. No separate payment will be made for Work performed under this Section. Include cost of such work in Contract unit prices for items listed in bid form requiring cement stabilized sand.

2. Refer to Paragraph 3.03 H for material credit.

3. Refer to Section 01270 - Measurement and Payment for unit price procedures.

B. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.03 REFERENCES

A. ASTM C 33 - Standard Specification for Concrete Aggregates (Fine Aggregate).

B. ASTM C 40 - Standard Test Method for Organic Impurities in Fine Aggregates for Concrete.

C. ASTM C 94 - Standard Specification for Ready-Mixed Concrete.

D. ASTM C 123 - Standard Test Method for Lightweight Particles in Aggregate.

E. ASTM C 142 - Standard Test Method for Clay Lumps and Friable Particles in Aggregates.

F. ASTM C 150 - Specification for Portland Cement.

G. ASTM D 558 - Standard Test Method for Moisture-Density Relations of Soil Cement-Mixtures.

H. ASTM D 1633 - Standard Test Method for Compressive Strength of Molded Soil-Cement Cylinders.

I. ASTM D 2487 - Standard Test Method for Classification of Soils for Engineering Purposes (Unified Soil Classification System).

J. ASTM D 3665 - Standard Practice for Random Sampling of Construction Materials.

K. ASTM D 4318 - Standard Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils.

1.04 SUBMITTALS

A. Conform to requirements of Section 01330 - Submittal Procedures.

B. Submit proposed target cement content and production data for sand-cement mixture in accordance with requirements of Paragraph 2.03.

1.05 DESIGN REQUIREMENTS

A. Use sand-cement mixture producing minimum unconfined compressive strength of 100 pounds per square inch in 48 hours.

1. Design will be based on strength specimens molded in accordance with ASTM D 558 at moisture content within 3 percent of optimum and within 4 hours of batching.

2. Determine minimum cement content from production data and statistical history. Provide no less than 1.1 sacks of cement per ton of dry sand.

PART 2 P R O D U C T S

2.01 MATERIALS

A. Cement: Type I Portland cement conforming to ASTM C 150.

B. Sand: Clean, durable sand meeting grading requirements for fine aggregates of ASTM C 33, or requirements for bank run sand of Section 02320 - Utility Backfill Materials, and the following requirements:

1. Classified as SW, SP, SW-SM, SP-SM, or SM by United Soil Classification System of ASTM D 2487.

2. Deleterious materials:

a. Clay lumps, ASTM C 142; less than 0.5 percent.

b. Lightweight pieces, ASTM C 123; less than 5.0 percent.
c. Organic impurities, ASTM C 40, color no darker than standard color.

3. Plasticity index of 4 or less when tested in accordance with ASTM D 4318.

C. Water: Potable water, free of oils, acids, alkalies, organic matter or other deleterious substances, meeting requirements of ASTM C 94.

2.02 MIXING MATERIALS

A. Add required amount of water and mix thoroughly in pugmill-type mixer.

B. Stamp batch ticket at plant with time of loading. Reject material not placed and compacted within 4 hours after mixing.

2.03 MATERIAL QUALIFICATION

A. Determine target cement content of material as follows:

1. Obtain samples of sand-cement mixtures at production facility representing range of cement content consisting of at least three points.

2. Complete molding of samples within 4 hours after addition of water.

3. Perform strength tests (average of two specimens) at 48 hours and 7 days.

4. Perform cement content tests on each sample.

5. Perform moisture content tests on each sample.

6. Plot average 48-hour strength vs. cement content.

7. Record scale calibration date, sample date, sample time, molding time, cement feed dial settings, and silo pressure (if applicable).

B. Test raw sand for following properties at point of entry into pug-mill:

1. Gradation

2. Plasticity index

3. Organic impurities

4. Clay lumps and friable particles

5. Lightweight pieces
6. Moisture content

7. Classification

C. Present data obtained in format similar to that provided in sample data form attached to this Section.

D. The target content may be adjusted when statistical history so indicates. For determination of minimum product performance use formula:

$f=_c\%$ 2 standard deviation

PART 3 E X E C U T I O N

3.01 PLACING

A. Place sand-cement mixture in maximum 8-inch-thick loose lifts and compact to 95 percent of maximum density as determined in accordance with ASTM D 558, unless otherwise specified. Refer to related specifications for thickness of lifts in other applications. Target moisture content during compaction is -3 to 0 percent of optimum. Perform and complete compaction of sand-cement mixture within 4 hours after addition of water to mix at plant.

B. Do not place or compact sand-cement mixture in standing or free water.

3.02 FIELD QUALITY CONTROL

A. Testing will be performed under provisions of Section 01454 - Testing Laboratory Services.

B. Samples of delivered product will be taken in field at point of delivery for testing in accordance with ASTM D 3665.

C. Prepare and mold four specimens (for each sample obtained) in accordance with ASTM D 558, Method A, without adjusting moisture content. Samples will be molded at approximately same time material is being used, but no later than 4 hours after water is added to mix. Test two sample sets a minimum of every 300 square yards placed or for that days placement.

D. After molding, specimens will be removed from molds and sealed in plastic bag or similar material to minimize moisture loss. Specimens will be cured at room temperature between 60 and 80 degrees F until tested.

E. Specimens will be tested for compressive strength in accordance with ASTM D 1633, Method A. Two specimens will be tested at 48 hours plus or minus 2 hours and two specimens will be tested at 7 days plus or minus 4 hours.

F. A strength test will be average of strengths of two specimens molded from same sample of material and tested at same age. Average daily strength will be average of strengths of all specimens molded during one day's production and tested at same age.

G. Precision and Bias: Test results shall meet recommended guideline for precision in ASTM D 1633 Section 9.

H. Reporting: Test reports shall contain, as a minimum, the following information:

1. Supplier and plant number
2. Time material was batched
3. Time material was sampled
4. Test age (exact hours)
5. Average 48-hour strength
6. Average 7-day strength
7. Specification section number
8. Compliance / non-compliance
9. Mixture identification
10. Truck and ticket numbers
11. The time of molding
12. Moisture content at time of molding
13. Required strength
14. Test method designations
15. Compressive strength data as required by ASTM D 1633

3.03 ACCEPTANCE

A. Strength level of material will be considered satisfactory if:

1. The average 48-hour strength is greater than 100 psi with no individual strength test below 70 psi

B. Material will be considered deficient when 7-day individual strength test (average of two specimens) is less than 100 psi but greater than 70 psi. See Paragraph 3.04 Adjustment for Deficient Strength.

C. The material will be considered unacceptable and subject to removal and replacement at Contractor's expense when individual strength test has 7-day strength less than 70 psi.

D. When moving average of three daily 48-hour averages falls below 100 psi, discontinue shipment to project until plant is capable of producing material, which exceeds 100 psi at 48 hours. Total of five 48-hour strength tests shall be made in this determination with no individual strength tests less than 100 psi.

E. Testing laboratory shall notify Contractor, City Engineer, and material supplier by facsimile of tests indicating results falling below specified strength requirements.

3.04 ADJUSTMENT FOR DEFICIENT STRENGTH

A. When mixture produces 48-hour compressive strength less than 100 pounds per square inch, then Contractor has option to remove and replace material or request that City Engineer have second set of samples broken at 7 days.

B. When mixture produces 7-day compressive strength greater than or equal 100 pounds per square inch, then material will be considered satisfactory and bid price will be paid in full.

C. When mixture produces 7-day compressive strength less than 100 pounds per square inch and greater than or equal to 70 pounds per square inch, material shall be accepted contingent on credit in payment. Compute credit by the following formula:

$$\text{Credit per Cubic Yard} = \frac{\$30.00 \times 2\ (100\ \text{psi} - \text{Actual psi})}{100}$$

D. When mixture produces 7-day compressive strength less than 70 pounds per square inch, then remove and replace cement-sand mixture and paving and other necessary work at no cost to City.

END OF SECTION

Supplier: City Stabilized Sand	**Plant No:** 1 - Main Street	**Date of Tests:** January 1, 1997

Item	Raw Sand	1.1 Sack	100 psi	1.5 Sack	2.0 Sack
Moisture Content	10.9	15.7	14.0	13.8	13.7
Cement Feed Dial Setting	--	2.25	2.5	2.75	3.75
Silo Pressure (psi)	--	4	4	4	4
Batch Time	10:00	10:10	10:15	10:20	10:25
Sample Time	--	10:10	10:15	10:20	10:25
Molding Time	--	12:30	12:45	1:00	1:15
Cement Content (sacks/ton)	--	1.1	1.3	1.6	2.1
Compressive Strength at 48 hrs. (avg of 2)	--	80	120	160	220
Compressive Strength at 7 days(avg of 2)	--	135	200	265	365

Sieve size	Percent Passing	COT Spec. Section 02320
3/8 Inch	100	--
No. 16	100	--
No. 40	100	--
No. 50	99	--
No. 100	41	--
No. 200	11	0 to 15

Raw Sand Tests	Result	City of Tomball
Plasticity Index	Non-Plastic	4 Maximum
Organic Impurities	Passing	No Darker Than
Clay Lumps & Friable Parts (%)	0.0	0.5 % Maximum
Lightweight Pieces (%)	0.0	5.0 % Maximum
Classification	SP-SM	SW, SP, SW-SM, SP-SM, SM