Section 02503

COPPER TUBING

PART 1 G E N E R A L

1.01 SECTION INCLUDES

A. Copper tubing for water service lines.

1.02 MEASUREMENT AND PAYMENT

A. Unit Prices.

1. No payment will be made for copper tubing under this Section. Include cost in unit price for water taps and service lines.

2. Refer to Section 01270 - Measurement and Payment for unit price procedures.

B. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.03 REFERENCES

A. ASTM B 88 - Standard Specification for Seamless Copper Water Tube.

B. AWWA C 800 - Standard for Underground Service Line Valves and Fittings.

1.04 SUBMITTALS

A. Conform to requirements of Section 01330 - Submittal Procedures.

B. Submit certified test results of ASTM B 88.

C. Submit manufacturer's testing certification that copper tubing conforms to requirements of ASTM B 88. Number of samples for testing of each size of tubing is modified as follows:

1. For each 7500 feet of tubing: 1 sample

2. For each set of tubing less than 7500 feet: 1 sample

PART 2 P R O D U C T S

2.01 MATERIALS

A. Provide Type K annealed, seamless, copper tubing: -inch to 2-inch in diameter conforming to requirements of ASTM B 88.

B. Provide: -inch and 1-inch tubing in coils of minimum 60 feet in length, and 12-inch and 2-inch tubing in coils 40 feet in length.

C. Provide tubing manufactured in United States of America. Tubing shall be inspected and tested by laboratory designated by City Engineer at point of manufacture or locally. Furnish tubing, at no additional cost to designated testing laboratory along with mill compliance certificates.

D. Provide flared or compression-type brass fittings for use with Type K annealed copper tubing in accordance with AWWA C 800.

PART 3 E X E C U T I O N

3.01 INSTALLATION

A. Conform to installation requirements of Section 02512 - Water Tap and Service Line Installation, except as modified in this Section.

3.02 JOINTS

A. Minimum joint spacing for: -inch and 1-inch tubing shall be 60 feet and for 12-inch and 2-inch tubing shall be 40 feet.

B. Cut copper tubing squarely by using cutting tools designed specifically for purpose and avoid procedures that cause pipe to bend or pipe walls to flatten.

C. After tubing has been cut, but before flaring, use reamer to remove inside rolled lip from tubing. Expand flared ends by use of flaring tool using care to avoid splitting, crimping, or over stressing metal. Provide at least 10 inches of straight pipe adjacent to fittings.

D. When compression fittings are used, cut copper tubing squarely prior to insertion into fitting. Assemble in accordance with manufacturer's recommended procedure.

3.03 BENDS

A. Bend tubing by using appropriate sized bending tool. No kinks, dents, flats, or crimps shall be permitted. Cut out and replace damaged section. Install no bends with radius smaller than radius of coil of tubing as packaged by manufacturer. Copper tubing shipped in straight lengths conform to the following:

1. For 2-inch diameter: Maximum of one 45-degree bend per 4-foot section.

2. For 12-inch diameter: Maximum of one 45-degree bend per 3-foot section.

END OF SECTION